



TECHNICAL DATA SHEET

STICK-KUT™

Description:

Relton's Stick-Kut is a blended wax stick designed for use in applications where liquid coolants are not feasible or desirable. It comes packaged in a convenient push-up cartridge that is easy to apply and eliminates spilling and evaporation. Stick-Kut can extend tool life, reduce loading, stop binding, and prevent burring in a variety of applications.

Typical Uses

- Manual application on rotating or stationary cutting tools, grinding wheels or belts
 - Use on aluminum, brass, plastic, ferrous and non-ferrous materials.
 - Lubricates band saws to leave a clean, smooth cut
 - Eliminates grinding wheel heat build-up and extends wheel life
 - Reduces loading of sanding belts
 - Extends tool life in tapping, drilling, milling, reaming, cutting, forming, etc.
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Typical Inspections:

Appearance/Form:	Light beige, waxy solid; waxy odor
VOC:	0.00
Flash Point:	400°F
Melting Point, (°F):	140-145
Specific Gravity:	. 89

Features:

1. Contains EP agents for anti-weld properties
2. Retains its lubrication properties longer than liquid products
3. Non-gumming
4. Reduces heat and improves surface finishes
5. Does not contain ingredients identified as hazardous
6. Will not stain aluminum